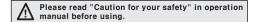
# **Cylindrical Connector Type**

## Cylindrical connector type proximity sensor

#### ■ Features

- •Shorten the time of maintenance
- •Improved the noise resistance with dedicated IC (DC 3-wire)
- •Reverse power polarity (DC 3-wire), surge (AC/DC), overcurrent protection (DC)
- •Red LED status indication
- •IP67 rated waterproof structure (IEC standard)
- •Replacer for micro switches and limit switches







(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

#### (J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Field network device

(Q) Production stoppage models & replacement

## Specifications

## ●DC 2-wire type

Model	PRCMT12-2DC PRCMT12-2DO-I					PRCMT30-15DO PRCMT30-15DC PRCMT30-15DO-I PRCMT30-15DC-I
Sensing distance	2mm ±10%	4mm ±10%	5mm ±10%	8mm ±10%	10mm ±10%	15mm ±10%
Hysteresis	Max. 10% of sensing distance					
Standard sensing target	12×12×1mm(Iron)		18×18×1mm (Iron)	25×25×1mm (Iron)	30×30×1mm (Iron)	45×45×1mm (Iron)
Setting distance	0 ~ 1.4mm	0 ~ 2.8mm	0 ~ 3.5mm	0 ~ 5.6mm	0 ~ 7mm	0 ~ 10.5mm
Power supply (Operation voltage)	12-24VDC (10-30VDC)					
Leakage current	Max. 0.6mA					
Response frequency(*1)	1.5kHz	500Hz		350Hz	400Hz	200Hz
Residual voltage	Max. 7V					
Affection by Temp.	$\pm 10\%$ Max. for sensing distance at $+20\%$ within temperature range of $-25\sim +70\%$					
Control output	2 ~ 100mA					
Dielectric strength	Min. 50MΩ (at 500VDC mega)					
Insulation resistance	1500VAC 50/60Hz for 1 minute					
Vibration	1mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 2 hours					
Shock	500m/s <sup>2</sup> (50G) in X, Y, Z directions for 3 times					
Indicator	Operation indicator (Red LED)					
Ambient temperature						
Storage temperature	-30 ~ +80℃ (at non-freezing status)					
Ambient humidity	35 ~ 95%RH					
Protection circuit	Surge protection circuit, Overload & Short circuit protection					
Protection	IP67 (IEC standard)					
Approval	(€					
Unit weight	Approx. 26g Approx. 49g Approx. 134g					

<sup>\*(\*1)</sup> The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

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 $<sup>\</sup>ensuremath{\mbox{\ensuremath{\%}}}\mbox{See}\mbox{ J-51}$  for IEC standard connector cables and specifications.

## Specifications

## ●DC 3-wire type

Model	PRCM12-2DN PRCM12-2DP PRCM12-2DN2 PRCM12-2DP2	PRCM12-4DN PRCM12-4DP PRCM12-4DN2 PRCM12-4DP2	PRCM18-5DN PRCM18-5DP PRCM18-5DN2 PRCM18-5DP2 PRCML18-5DN PRCML18-5DP PRCML18-5DN2 PRCML18-5DN2	PRCM18-8DN PRCM18-8DP PRCM18-8DN2 PRCM18-8DP2 PRCML18-8DN PRCML18-8DP PRCML18-8DN2 PRCML18-8DN2	PRCM30-10DN PRCM30-10DP PRCM30-10DN2 PRCM30-10DP2 PRCML30-10DN PRCML30-10DP PRCML30-10DN2 PRCML30-10DN2	PRCM30-15DN PRCM30-15DP PRCM30-15DN2 PRCM30-15DN2 PRCML30-15DN PRCML30-15DN PRCML30-15DN2 PRCML30-15DN2	
Sensing distance	2mm ±10%	4mm ±10%	5mm ±10%	8mm ±10%	10mm ±10%	15mm ±10%	
Hysteresis			Max. 10% of se	ensing distance			
Standard sensing target	12×12×1	mm (Iron)	18×18×1mm(Iron)	$25 \times 25 \times 1$ mm (Iron)	30×30×1mm(Iron)	$45 \times 45 \times 1$ mm (Iron)	
Setting distance	0 ~ 1.4mm	0 ~ 2.8mm	0 ~ 3.5mm	0 ~ 5.6mm	0 ~ 7mm	0 ~ 10.5mm	
Power supply (Operation voltage)	12-24VDC (10-30VDC)						
Current consumption		Max. 10mA					
Response frequency(*1)	1.5kHz 500		OHz	350Hz	400Hz	200Hz	
Residual voltage	Max. 1.5V						
Affection by Temp.	$\pm 10\%$ Max. for sensing distance at $+20\%$ within temperature range of $-25 \sim +70\%$						
Control output	Max. 200mA						
Dielectric strength	Min. 50MΩ (at 500VDC mega)						
Insulation resistance	1500VAC 50/60Hz for 1 minute						
Vibration	1mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 2 hours						
Shock	500m/s <sup>2</sup> (50G) in X, Y, Z directions for 3 times						
Indicator	Operation indicator (Red LED)						
Ambient temperature	-25 ~ +70℃ (at non-freezing status)						
Storage temperature	-30 ~ +80℃ (at non-freezing status)						
Ambient humidity	35 ~ 95%RH						
Protection circuit	Surge, Reverse power polarity, Overcurrent protection circuit						
Protection	IP67 (IEC standard)						
Approval	(6						
Unit weight	Approx. 26g PRCM18: Approx. 49g PRCM30: Approx. 134g PRCML18: Approx. 73g PRCML: Approx. 169g						

<sup>\*(\*1)</sup> The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

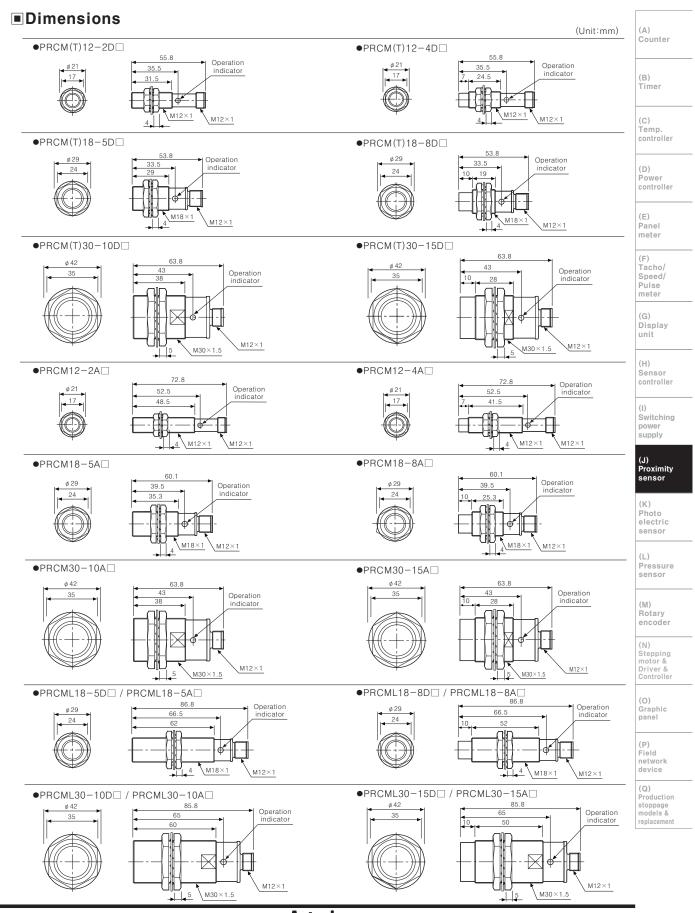
## ◆AC 2-wire type

Model	PRCM12-2AO PRCM12-2AC	PRCM12-4AO PRCM12-4AC	PRCM18-5AO PRCM18-5AC PRCML18-5AO PRCML18-5AC	PRCM18-8AO PRCM18-8AC PRCML18-8AO PRCML18-8AC	PRCM30-10AO PRCM30-10AC PRCML30-10AO PRCML30-10AC	PRCM30-15AO PRCM30-15AC PRCML30-15AO PRCML30-15AC	
Sensing distance	2mm ±10%	4mm ±10%	5mm ±10%	8mm ±10%	10mm ±10%	15mm ±10%	
Hysteresis		Max. 10% of sensing distance					
Standard sensing target	12×12×1	$12\times12\times1\text{mm}(\text{Iron}) \qquad \qquad 18\times18\times1\text{mm}(\text{Iron})  25\times25\times1\text{mm}(\text{Iron})  30\times30\times1\text{mm}(\text{Iron})$				$45 \times 45 \times 1$ mm(Iron)	
Setting distance	0 ~ 1.4mm	0 ~ 2.8mm	0 ~ 3.5mm	0 ~ 5.6mm	0 ~ 7mm	0 ~ 10.5mm	
Power supply (Operation voltage)	100-240VAC (85-264VAC)						
Leakage current	Max. 2.5mA						
Response frequency(*1)	20Hz						
Residual voltage	Max. 10V						
Affection by Temp.	$\pm 10\%$ Max. for sensing distance at $+20\%$ within temperature range of $-25\sim +70\%$						
Control output	5 ~ 150mA 5 ~ 200mA						
Dielectric strength		Min. 50MΩ (at 500VDC mega)					
Insulation resistance		2500VAC 50/60Hz for 1 minute					
Vibration	1n	1mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 2 hours					
Shock		500m/s <sup>2</sup> (50G) in X, Y, Z directions for 3 times					
Indicator	Operation indicator (Red LED)						
Ambient temperature	-25 ~ +70 ℃ (at non-freezing status)						
Storage temperature	-30 ~ +80 ℃ (at non-freezing status)						
Ambient humidity	35 ~ 95%RH						
Protection circuit	Surge protection circuit						
Protection	IP67(IEC standard)						
Approval	(€						
Unit weight	Appro	x. 30g	PRCM18 : A PRCML18 :	Approx. 53g Approx. 74g	PRCM30 : Ap PRCML30 : A		

<sup>\*(\*1)</sup> The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

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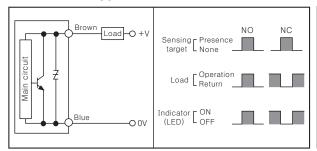
# **Cylindrical Connector Type**



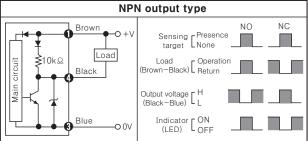
## **PRCM Series**

### **■**Control output diagram

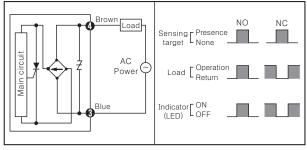
#### ○DC 2-wire type

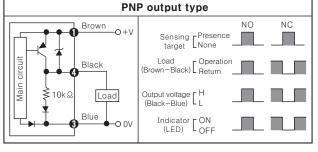


#### ODC 3-wire type



#### OAC 2-wire type

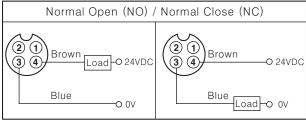




\*The number in a circle is pin no. of connector.

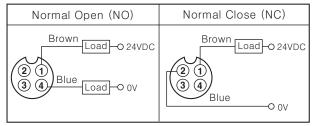
## ■Wiring diagram

#### ODC 2-wire type(Standard type)



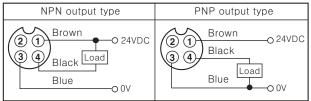
- \*\*Pin ①, ② are N.C (Not Connected) terminals.
- \*For DC 3-wire type connector cable, it is available to use with black wire(24VDC) and blue wire(0V).

#### ODC 2-wire type(IEC standard type)



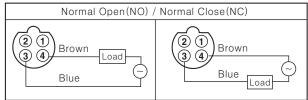
- \*The pin arrangement of connector applying IEC standard is being developed.
- \*\*Please attach "I" at the end of the name of standard type for purchasing the IEC standard product. Ex)PRCMT12-4DO-I
- \*\*The connector cable for IEC standard is being developed. Please attach "I' at the end of the name of standard type. Ex)CID2-2-I, CLD2-5-I

#### **ODC 3-wire**



\*\*Please fasten the cleat of connector not to shown the thread.  $(0.39 \sim 0.49 \ \text{N} \cdot \text{m})$ 

#### OAC 2-wire



※In AC inductive type, ② and ③, ① and ④ are connected inside of the connector cable.

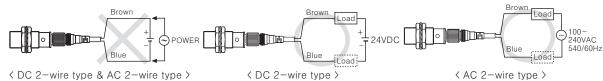
- \*Please fasten the vibration part with Teflon tape.

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## **Cylindrical Connector Type**

### ■ Proper usage

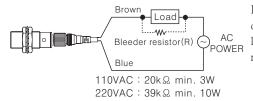
#### ©Load connections



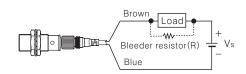
When using DC or AC 2-wire type proximity sensor, the load must be connected otherwise internal components may be damaged. And the load can be connected to either wire.

#### OIn case of the load current is small

#### ●AC 2-wire type



●DC 2-wire type



It may cause return failure of load by residual voltage. If the load current is under 5mA, please make sure the residual voltage is less than the return voltage of the load by connecting a bleeder resistor in parallel with the load as shown in the diagram.

$$R = \frac{V_S}{I} (\Omega) \quad P = \frac{V_S^2}{R} (W)$$

[ I:Action current of load, R:Bleeder resistance, P:Permissible power]

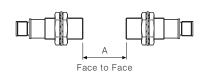
Please make the current on proximity sensor smaller than the return current of load by connecting a bleeder resistor in parallel. \*\*W value of Bleeder resistor should be bigger for proper heat dissipation.

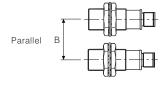
$$R = \frac{V_S}{Io-Ioff} (\Omega) \qquad P = \frac{V_S^2}{R} (W)$$

Vs: Power supply, Io: Min. action current of proximity sensor Ioff: Return current of load, P: Number of Bleeder resistance watt

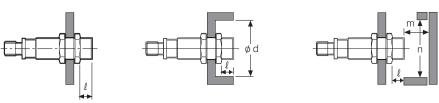
#### OMutual-interference & Influence by surrounding metals

When several proximity sensors are mounted closely, malfunction of sensor may be caused due to mutual interference. Therefore, be sure to provide a minimum distance between the two sensors, as below charts.





When sensors are mounted on metallic panel, you must prevent the sensors from being affected by any metallic object except target. Therefore, be sure to provide a minimum distance as below chart.



(Unit:mm)

Model Item	PRCM12-2D□	PRCMT12−4D□ PRCM12−4D□ PRCM12−4A□	PRCM(L)18-5D	PRCM(L)18-8D□	PRCMT30-10D PRCM(L)30-10D PRCM(L)30-10A	PRCM(L)30-15D
А	12	24	30	48	60	90
В	24	36	36	54	60	90
l	0	11	0	14	0	15
ø d	12	36	18	54	30	90
m	6	12	15	24	30	54
n	18	36	27	54	45	90

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

#### (J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Field network device

(Q) Production stoppage models & replacement

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