

Original Instructions

Compact I/O End Caps/Terminators

Catalog Number(s) 1769-ECL, 1769-ECLK, 1769-ECR, 1769-ECRK

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The 1769 Compact I/O™ controllers, such as the 1769-L32E, require end caps. A 1769-ECR right end cap, a 1769-ECRK right end cap, a 1769-ECLK left end cap, or a 1769-ECL left end cap completes the end of a communication bus. Use this guide to install either end cap.

Summary of Changes

This publication contains the following new or updated information. This list includes substantive updates only and is not intended to reflect all changes. Translated versions are not always available for each revision.

Topic	Page
Updated UK and European Hazardous Location Approval and IEC Hazardous Location Approval for UKEX and IECEx certifications	2
Updated the operating temperature specification	6
Removed additional specifications that can be found in the 1769 Compact I/O Modules Specifications, publication 1769-TD006	6

ATTENTION:

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- If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
 - Read this document and the documents listed in the [Additional Resources](#) section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.
 - Installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.
 - In case of malfunction or damage, no attempts at repair should be made. The module should be returned to the manufacturer for repair. Do not dismantle the module.
 - This equipment is certified for use only within the surrounding air temperature range of 0...60 °C (32...140 °F). The equipment must not be used outside of this range.
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North American Hazardous Location Approval

The following information applies when operating this equipment in hazardous locations.	Informations sur l'utilisation de cet équipement en environnements dangereux.
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>

WARNING:**Explosion Hazard -**

- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Substitution of components may impair suitability for Class I, Division 2.

**AVERTISSEMENT:****Risque d'Explosion -**

- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.
- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.
- La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.



UK and European Hazardous Location Approval—1769-ECR and 1769-ECRK

The following applies to products marked II 3 G:

- Are Equipment Group II, Equipment Category 3, and comply with the Essential Health and Safety Requirements relating to the design and construction of such equipment given in Schedule 1 of UKEX Regulation 2016 No. 1107 and Annex II of EU Directive 2014/34/EU. See the UKEX and EU Declaration of Conformity at [rok.auto/certifications](#) for details.
- The type of protection is II 3 G Ex ec IIC T4 Gc according to EN IEC 60079-0:2018, EXPLOSIVE ATMOSPHERES - PART 0: EQUIPMENT - GENERAL REQUIREMENTS, Issue Date 07/2018 and CENELEC EN IEC 60079-7:2015+A1:2018, Explosive atmospheres. Equipment protection by increased safety "e".
- Comply to Standard EN IEC 60079-0:2018, EXPLOSIVE ATMOSPHERES - PART 0: EQUIPMENT - GENERAL REQUIREMENTS, Issue Date 07/2018, CENELEC EN IEC 60079-7:2015+A1:2018 Explosive atmospheres. Equipment protection by increased safety "e", reference certificate number DEMKO 12 ATEX 1116807X and UL220KEX2516X.
- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification according to UKEX regulation 2016 No. 1107 and ATEX directive 2014/34/EU.
- May have catalog numbers followed by a "K" to indicate a conformal coating option.

IEC Hazardous Location Approval—1769-ECR and 1769-ECRK

The following applies to products with IECEx certification:

- Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification to IEC 60079-0.
- The type of protection is Ex ec IIC T4 Gc according to IEC 60079-0 and IEC 60079-7.
- Comply to Standards IEC 60079-0, Explosive atmospheres - Part 0: Equipment - General requirements, Edition 7, Revision Date 2017, IEC 60079-7, 5.1 Edition revision date 2017, Explosive atmospheres - Part 7: Equipment protection by increased safety "e", reference IECEx certificate number IECEx UL 21.0112X.
- May have catalog numbers followed by a "K" to indicate a conformal coating option.

Environment and Enclosure

ATTENTION:



This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in EN/IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is not intended for use in residential environments and may not provide adequate protection to radio communication services in such environments.

This equipment is supplied as open-type equipment for indoor use. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA or be approved for the application if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain more information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

For more information, see:

- Industrial Automation Wiring and Grounding Guidelines, for additional installation requirements, publication [1770-41](#).
 - NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.
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Prevent Electrostatic Discharge

ATTENTION:



This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
 - Wear an approved grounding wriststrap.
 - Do not touch connectors or pins on component boards.
 - Do not touch circuit components inside the equipment.
 - Use a static-safe workstation, if available.
 - Store the equipment in appropriate static-safe packaging when not in use.
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Special Conditions for Safe Use

WARNING:



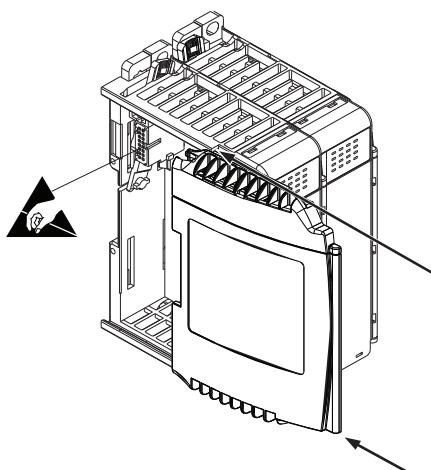
- This equipment is not resistant to sunlight or other sources of UV radiation.
 - This equipment shall be mounted in an UKEX/ATEX/IECEx Zone 2 certified enclosure with a minimum ingress protection rating of at least IP54 (in accordance with EN/IEC 60079-0) and used in an environment of not more than Pollution Degree 2 (as defined in EN/IEC 60664-1) when applied in Zone 2 environments.
 - The enclosure must be accessible only by the use of a tool.
 - This equipment shall be used within its specified ratings defined by Rockwell Automation.
 - Transient protection shall be provided that is set at a level not exceeding 140% of the peak rated voltage at the supply terminals to the equipment.
 - The instructions in the user manual shall be observed.
 - This equipment must be used only with UKEX/ATEX/IECEx certified Rockwell Automation backplanes.
 - Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
 - Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
 - Enclosure must be marked with the following: "Warning - Do not open when energized." After installation of equipment into the enclosure, access to termination compartments shall be dimensioned so that conductors can be readily connected.
 - Earthing is accomplished through mounting of modules on rail.
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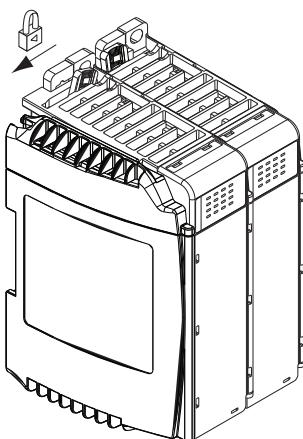
ATTENTION: This product is grounded through the DIN rail to chassis ground. Use zinc-plated chromate-passivated steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent grounding. Secure DIN rail to mounting surface approximately every 200 mm (7.8 in.) and use end-anchors appropriately. Be sure to ground the DIN rail properly. See Industrial Automation Wiring and Grounding Guidelines, Rockwell Automation publication 1770-4.1, for more information.

1769-ECL and 1769-ECLK Left End Caps

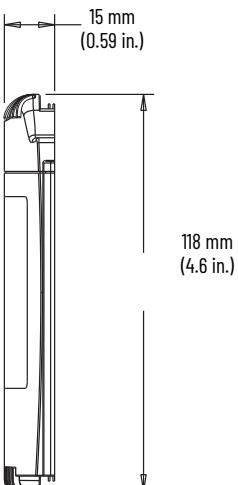
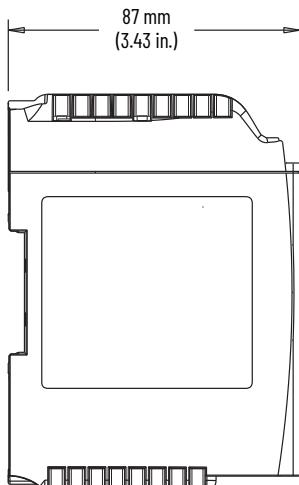
1



2

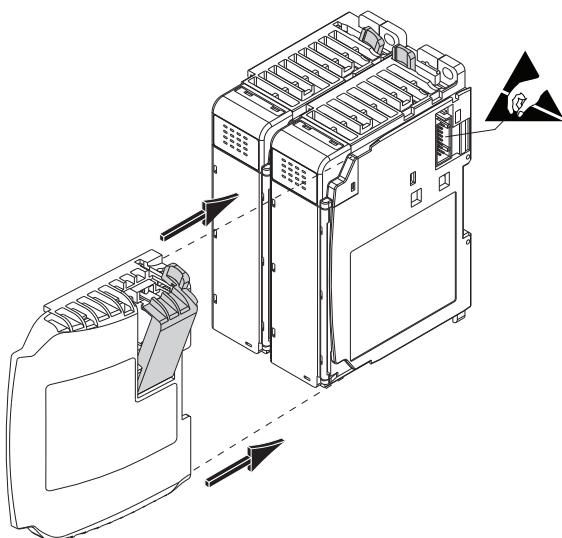


1769-ECL and 1769-ECLK Dimensions

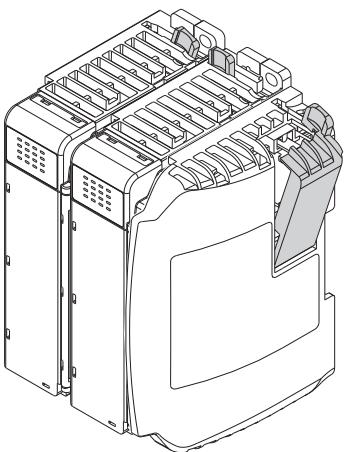


1769-ECR and 1769-ECRK Right End Cap

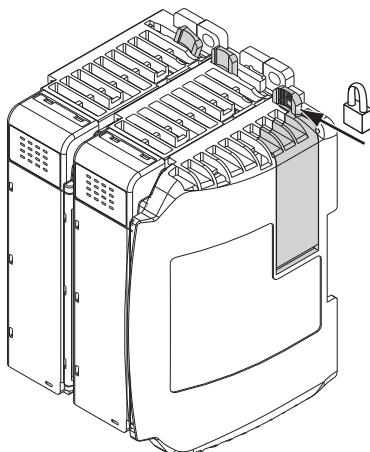
1



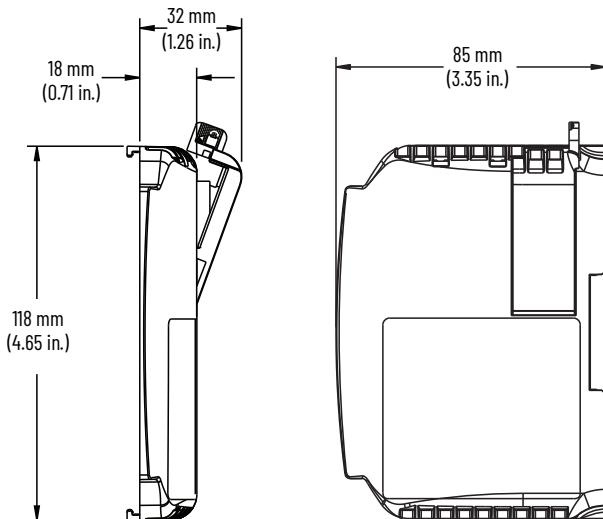
2



3



1769-ECR and 1769-ECRK Dimensions



Specifications

Attribute	1769-ECL, 1769-ECLK	1769-ECR, 1769-ECRK
Temperature, operating IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock)	0 °C < Ta < +60 °C (+32 °F < Ta < +140 °F)	
Temperature, surrounding air, max	60 °C (140 °F)	
Current draw at 5.1V DC	5 mA	
Current draw at 24V DC	0 mA	
North American temp code	T3C	
UK/ATEX/IECEx temp code	–	T4

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
Compact I/O Modules, publication 1769-IN088	Provides information on how to install all 1769 Compact I/O modules.
1769 Compact I/O Modules Specifications, publication 1769-TD006	Provides technical data for 1769 Compact I/O modules.
Industrial Automation Wiring and Grounding Guidelines, publication 1770-41	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, rok.auto/certifications	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at [rok.auto/literature](#). To order paper copies of technical documentation, contact your local Allen-Allen-Bradley® distributor or Rockwell Automation sales representative.

Rockwell Automation Support

Use these resources to access support information.

Technical Support Center	Find help with how-to videos, FAQs, chat, user forums, and product notification updates.	rok.auto/support
Knowledgebase	Access Knowledgebase articles.	rok.auto/knowledgebase
Local Technical Support Phone Numbers	Locate the telephone number for your country.	rok.auto/phonesupport
Literature Library	Find installation instructions, manuals, brochures, and technical data publications.	rok.auto/literature
Product Compatibility and Download Center (PCDC)	Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes.	rok.auto/pcdc

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Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at rok.auto/pec.

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