6ES7510-1SJ01-0AB0

Data sheet



SIMATIC DP, CPU 1510SP F-1 PN for ET 200SP, Central processing unit with Work memory 150 KB for program and 750 KB for data, 1st interface: PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1510SP F-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB $6x$ cycle of $625~\mu s$
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A²·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	150 kbyte
• integrated (for data)	750 kbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes

CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	401115
	4 000: Pleaks (OR ER EC DR) and URTs
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB Number and the	4 CO COO and divided into a combandary that are becaused by the constant
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	100 kbyte
FC	
 Number range 	0 65 535
Size, max.	100 kbyte
OB	
• Size, max.	150 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
Number of process alarm OBs	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	, , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	and teermology data (axes). OU ND
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	, , , , , , , , , , , , , , , ,
Retentivity adjustable	Yes
, . , ,	
 Retentivity preset 	No
Retentivity preset Local data	No

a per priority class may	64 kbyte; max. 16 KB per block
per priority class, max. Address area.	04 huyte, Illax. 10 hd pel block
Address area	4.004
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Address space per module	
 Address space per module, max. 	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
 Quantity of operable ET 200SP modules, max. 	64
 Quantity of operable ET 200AL modules, max. 	16
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
- Tune	
• Type	Hardware clock
Type Backup time	
Backup time	6 wk; At 40 °C ambient temperature, typically
Backup time Deviation per day, max.	
Backup time Deviation per day, max. Operating hours counter	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Backup time Deviation per day, max. Operating hours counter Number	6 wk; At 40 °C ambient temperature, typically
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFIBUS interfaces Optical interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFIBUS interfaces Optical interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface 1. Interface	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface Interface types	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes No 1 1; Via CM DP module No
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface Interface types RJ 45 (Ethernet)	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes Yes 1 1; Via CM DP module No Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Backup time Deviation per day, max. Operating hours counter Number Clock synchronization supported to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface Interface types RJ 45 (Ethernet) Number of ports	6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s 16 Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes Yes Yes Yes 1 1; Via CM DP module No Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 3; 1. integr. + 2. via BusAdapter

IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	64
— of which in line, max.	64
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	configured user data
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 500 μs	update time of 625 µs of the isochronous OB is decisive 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 1 ms	update time of 625 µs of the isochronous OB is decisive 1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; Of which 4 each reserved for ES and HMI
Number of DP slaves, max.	125; In total, up to 256 distributed I/O devices can be connected via AS-i,

	PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
 Number of connections, max. 	96; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	64
 Number of connections per CP/CM 	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	V 1 : 5 A1 4
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication • PG/OP communication	Vac: appropriation with TLC V4.2 pro-palested
	Yes; encryption with TLS V1.3 pre-selected Yes
S7 routing Date record routing	Yes
Data record routingS7 communication, as server	Yes
S7 communication, as server S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	occ offiline help (or communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
 Application authentication 	Yes

— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	1 000
 Alarms and Conditions 	Yes
 Number of program alarms 	100
 Number of alarms for system diagnostics 	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No 8
Number of breakpoints Status/control	
Status/control variable	Yes; without fail-safe
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	

• Forcing	Yes; without fail-safe
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	500
Traces	
 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	800
technology objects	
 Required Motion Control resources 	
per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle 	5
of 4 ms (typical value) — Number of positioning axes at motion control cycle	10
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
- High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	
Ambient conditions	
Ambient temperature during operation	OF 90. Als and deposition
horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C
vertical installation, min.	-25 °C; No condensation
vertical installation, max.	50 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe

— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g

last modified:

8/27/2023